



READ ME FIRST

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There are several crucial steps that must be understood and performed to ensure your Radius X clutch will function properly. Failure to properly install, break-in and maintain your clutch components will result in premature wear or failure.

New Friction Disk Break-In Procedure

⚠ WARNING

Failure to follow the break-in procedure and oil screen inspection process could cause motor oil delivery failure which can result in motor failure, serious injury, or death.

- DO NOT install a new set of friction disks and ride without following the break in procedure and oil screen inspection process found in the installation manual.
 - Soak new friction disks in oil
 - Install new friction disk and set the installed gap
 - Check and verify free play gain
 - Perform the break-in procedure found in the installation manual
 - Follow the oil screen inspection process found in the installation manual

Damper Inspection (DDS clutches only)

During clutch installation, inspection of the OEM dampers is necessary. Follow the inspection process found in the installation manual.

- Remove OEM components called out in the installation manual
- Follow the damper inspection process found in the installation manual
- Replace dampers if necessary

Checking Free Play Gain

Check free play gain at the start of each ride. Details on how to check free play can be found in your installation manual.

- Understand how to properly check for free play gain
 - Do not ride if you cannot verify free play gain
 - Clutch may seem to work fine but could be slipping excessively
- If you cannot detect free play gain, reset the installed gap



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